

STAR Technology

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UVA4110

Fast Tack Medical Grade UV/Vis Cure Acrylic Adhesive

DESCRIPTION:

UVA-4110 is an acrylic adhesive, formulated for fast cure even under low power UV/Vis lamp systems while providing minimal shrinkage. **UVA-4110** adapts itself to use with automated or manual dispensing equipment. Thorough cure to 1/8" can be accomplished in less than 30 seconds with a 100 mW/cm² UV lamp. **UVA-4110** demonstrates excellent adhesion to substrates such as *polycarbonate, styrene, acrylic, PVC, steel, brass, aluminum, glass, tinned copper wire, epoxy and phenolic.*

Data contained herein are believed to be reliable. Fit-for-use testing should be conducted by each user.

TYPICAL PROPERTIES

	<u>TEST METHOD</u>	<u>VALUE</u>
Cure Time (seconds): [to 0.125" depth of cure under 500 mW/cm ² med. press. Hg lamp]:		<5
Shore D Hardness:	ASTM D2240	70
Lap Shear [Glass to Glass] (psi):	ASTM D1002	>250
Tensile Strength (psi):	ASTM D638	1450
Elongation (%):		20
Shrinkage upon thin film cure (%):		~1.8
Refractive Index [n_{20}]:		1.4835
Volume Resistivity (Ohm-cm):	ASTM D257	2.8×10^{15}
Surface Resistivity (Ohm):	ASTM D257	3.7×10^{16}
Tg (° C):	ASTM D3418	18
Product:		
Specific Gravity (g/cc):	ASTM D1475	1.13
Viscosity (cps):	ASTM D2393	10000
Color:		Colorless

PRECAUTIONS

For industrial use only. Keep away from children.

Refer to the Material Safety Data Sheets (MSDS forms) pertaining to this product before using.

Avoid contact with skin or eyes. In the event of an eye splash or contact, immediately flush with cold water for 15 minutes and contact a physician. If skin contact occurs, wash with mild soap and water. The wearing of safety glasses with side shields and impervious gloves is recommended.

PRODUCT WARNING STATEMENT

May cause allergic skin reaction. Avoid all contact with skin, eyes, and clothing. Wash thoroughly after handling.